Give Me 5

Fix each math problem by inserting a 5 in the correct place.

Use #1 as an example. Before inserting the 5, it read $1 \times 4 = 60$. By adding a 5, you could change it to $15 \times 4 = 60$, or $1 \times 45 = 60$. Only the first is correct, so the 5 belongs on the first line, as shown below.

20.
$$2 \times 3 = 75$$